

# Installation and Operating Instructions

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*PRIODOOR*  
*- D1X*

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Dated: 09/2023

EP.A.11319EN

Dear Customer,

-

You have opted for a high-quality PRIORIT product.

Thank you.

Please follow the following operating instructions carefully so that we can guarantee perfect functioning of the whole system.

We cannot provide any guarantee if you fail to comply with the instructions.

We expressly reserve the right to make technical changes, even without separate announcement, which serve to improve our product or which are caused by changes in legislation.

These operating/installation instructions may not be reprinted or reproduced – even as excerpts – without the written consent of PRIORIT AG.

**PRIORIT AG**

Tel.: +49 6181 3640-0, Fax: +49 6181 3640-210,

Email: [info@priorit.de](mailto:info@priorit.de), [www.priorit.de](http://www.priorit.de)

## Contents

Contents .....	3
Important information .....	4
Products .....	5
Allowable installation .....	5
About these instructions .....	5
Transport .....	5
Basics .....	5
General safety instructions .....	6
Intended use .....	6
Functional test, safety check, care and maintenance .....	6
Material/surface .....	7
Additional features, accessories .....	7
1. Hold-open systems .....	7
2. Changes and additions to the fire barriers (D1X-PRIODOOR) .....	7
Warranty, handover certificate .....	8
Industrial property rights .....	8
Installation / scope of supply – basics .....	9
Assembly instructions .....	9
Assembling the frame .....	9
Frame installation .....	10
Installation of the door / doors .....	10
Lever handle installation (accessories) .....	11
Door closer installation (accessories) .....	11
Removal and installation of the profile cylinder .....	11
Assembly instructions for 1-leaf passage door .....	12
Assembly instructions for 2-leaf passage door .....	13
Installation with steel mounting plate .....	14
Installation details in different types of walls .....	15
Layout of the UA section .....	16
Detail of frame installation on the wall .....	17
Doors with contract hinges (PRIODOOR) .....	18
PRIODOOR D1X T30 INSTALLATION DETAILS .....	20
PRIODOOR D1X T90 INSTALLATION DETAILS .....	25
PRIODOOR T30 fire barrier .....	29
PRIODOOR T90 fire barrier .....	30

## Important information



**The product must be installed and assembled plumb and horizontal!**



**When putting down the product, do not load the corners and lay soft material on the storage area first, e.g. transit blanket!**

## Products

- ETX – inspection opening closure
- D1X - fire barrier

## Allowable installation

- Solid walls – masonry, concrete
- Autoclaved aerated concrete walls
- Gypsum board walls, sheathed on both sides
- Gypsum board walls, sheathed on one side – with sheathing CW connection profile
- PRIORIT – PRIOWALL – same material, thickness and appearance of the frame and door leaf.

## About these instructions

- These instructions are not a manufacturer's declaration or a regulatory verification of fitness for use.
- The information in these instructions applies to a large number of products. For binding technical and approval information, please refer only to the regulatory verifications of fitness for use (for example, national technical approval), the manufacturer declarations submitted by the installing contractor and our order confirmation which, on being signed by our contractual partner, becomes part of the purchase agreement.

## Transport

- If the packaging is damaged, the carrier must be informed in writing of the damage by noting it on the delivery note – simply acknowledging receipt to the delivering carrier excludes any recognition of transport damage. The same applies to missing packages according to the delivery note.
- The pallet must be lifted from the narrow side with forks passing completely through to the end of the pallet – otherwise the door will be damaged.
- Our doors are heavy: approx. 65 kg per m<sup>2</sup> area including frame. Attention: Risk of injury!
- To prevent damage during transport to the place of installation, do not open the pallet until it is in the place of installation.
- The product can be damaged if pointed or sharp objects such as knives are used to open the pallet. Caution please!

## Basics

- Do not install any damaged parts – the warranty and verification of fitness for use expire immediately.
- The door component does not achieve the necessary regulatory verification of fitness for use unless it is installed completely and properly.
- Buildings laws, directives and regulations, and the instructions of the competent building control office and the responsible fire safety expert engaged must be followed.
- As the installer, do not issue a declaration of compliance with the regulatory technical approval unless the product installation is compliant and all necessary hardware has been mounted. Note on it any necessary deviations, which are not minor.

## General safety instructions

- The operating / installation instructions must be kept in the place in which the product is used at all times..
- Legally stipulated safety instructions must be attached in a place visible to the users.
- All safety instructions and hazard warnings and the nameplate must be kept in a legible condition.
- Use the product only if it is in proper condition.
- Note the technical details of the respective product given in our catalogue or data sheet.
- Improper installation can impair the protective function.
- Follow all information and instructions in these operating and maintenance instructions.
- An exhaustive list of all relevant regulations, guidelines and directive would go beyond the scope of this document. You must therefore check that your facility conforms to the relevant regulations.

## Intended use

- The product described in these operating / installation instructions is built to state-of-the-art standards and the recognised rules of safe practice.
- It may only:
  - be used for its intended purpose and
  - only in a perfect, safe condition.
- Any other use is deemed not to be as intended and is therefore misuse. PRIORIT is not liable for the resulting damage and any consequential damage.

## Functional test, safety check, care and maintenance

- Service/maintain the product at least 1x yearly and check for fault-free function.  
We recommend that you perform a functional check (visual inspection) once a month.  
The safety check can only be performed with the necessary care by a qualified employee, as adequate experience and comprehensive level of knowledge are indispensable.
- Standard, mild household cleaners can be used to clean the outside of the product.
- The product must be protected against water, penetrating moisture and spray water.
- If damage is found, it must be repaired using original parts before further use.

The following points must be noted in the service or maintenance:

- Closing and lock fault-free
- Closure functions properly
- Hinges and fixing points are fault-free
- Rubber seals, fire protection seals are undamaged
- Proper, faultless movement of the door leaves

- Hinges and locks oiled and/or greased
- door closers, restricted opening devices present
- Full functionality
- Unless specified otherwise, maintenance interval is ½ years.

## Material/surface

- Construction material incl. surface coating A2-s1, dO: noncombustible
- Construction material, incl. surface with high chemical resistance, mechanical strength and stability.

## Additional features, accessories

- We offer a large number of accessories and special features. Contact the trade professional responsible for your area.

### 1. Hold-open systems

- The fire barrier may be installed with a hold-open system suitable for the barrier, provided the usability of the hold-open system is verified by a national technical approval.

### 2. Changes and additions to the fire barriers (D1X-PRIODOOR)

The following changes and additions may be made to already installed fire barriers:

- Attachment of contacts, e.g. magnetic contacts and lock plate contacts (bolt contacts) for closure monitoring, provided they can be surface mounted or inserted in existing recesses.
- Routing of cables on the door leaf (this includes one hole – Ø ≤10 mm – from a door leaf edge or surface in the lock case).
- Replacement of the lock with a suitable self-locking lock with latch bolt, provided this lock can be installed in the existing lock case and changes to the lock plate and door leaf are not required.
- Screwing, riveting or bonding information signs on the door leaf.
- Screwing, riveting or bonding strips (roughly up to 250 mm wide or high), attached up to the lever handle level at the highest, made of max. 1.5 mm thick metal sheet, e.g. kickplate or edge protection.
- Attachment of panic bars, provided suitable fixing points are available.
- Adhesive bonding of beads made of wood, plastic, aluminium, steel in any shape and in any position on glass panes.
- Attachment of hold points of adhesive magnets of hold-open on fixing points available in the door leaf.

## Warranty, handover certificate

The installation instructions must always be followed to ensure optimum functioning of our products. The PRIORIT warranty covers the delivered products.

Changes or alterations to the design or construction may only be made following consultation with PRIORIT, as otherwise the approval/warranty expires.

The warranty for installation work must be provided by the installer.

Warranty and liability claims for personal injuries and damage to property are excluded, if they are due to one or several of the following causes:

- The product is not used as intended.
- Improper installation, commissioning, operation and maintenance.
- Disregard of the instructions regarding transport, storage, operation and installation.
- Unauthorised structural changes to the product.
- Improper repairs.
- Disasters due to third party interference or force majeure.

## Industrial property rights

Utility model specifications have been registered with the German Patent Office to safeguard innovation and design.



## Installation / scope of supply – basics

- As described on the front sheet, our doors can be implemented in many different solutions and types of installation – especially in combination with our wall components. Fixing sets must be ordered separately, or put together yourself in accordance with these operating instructions.
- Our doors are usually delivered without profile (Euro) cylinder.
- Follow the accident prevention and workplace guidelines.
- Comply with the respective national or state building code regarding the evaluation of fire protection and structural aspects.
- Use the products only if they are in a proper condition.
- We cannot accept any liability for damage and malfunctions caused by improper transport or installation.
- The swivel and closing area of the doors must be kept clear at all times.
- Improper installation can impair the protective function.
- Threaded fastenings on/in the structure may only be made using approved, suitable screws/anchor plugs
- The suitability of the screws/anchor plugs must be checked on a case-by-case basis depending on the structure.
- Fixing materials required must be matched to the structure and the corresponding load and, if necessary, must be supplemented. Any fixing material supplied with the product only corresponds to part of the needs.

## Assembly instructions



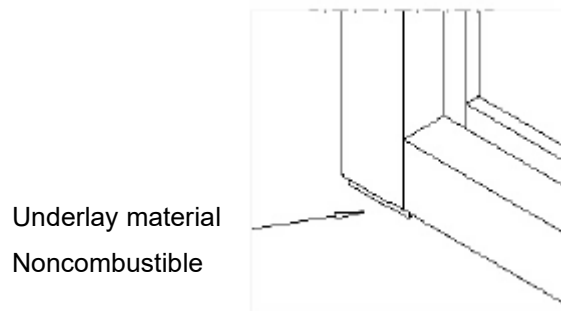
The product must be installed and mounted plumb and horizontal!

## Assembling the frame

- The frame should be assembled flat!
- The frame is made up of 3 or four parts.
- Two uprights and one or two transverse frame part(s).
- Use the enclosed panhead screws 6x120mm (7) and plain washers to screw together the upright frame parts (1) and transverse frame part(s) (2). The holes required for this are already made in the frame parts.
- 2 panhead screws (7) and 2 plain washers are required for each corner joint.
- If the frame is installed flush in the wall opening, the steel mounting plate for fixing the frame must also be used. See “Installation with steel mounting plate”.

## Frame installation

- Move the assembled frame to its place of installation.
- Align the frame plumb and horizontally.
- Ensure that the frame is not exposed to any loads during or after installation, caused by installation not square or over-tightened screws without counter-bearing (warping of the frame). **Risk of breakage.**
- Use the appropriate fixing material for the support structure (masonry, concrete, studwork, Priodek H) to fix the frame.
- Always place the underlay material (noncombustible) under the upright frame parts!



## Installation of the door / doors

### PRIODOOR (with adjustable contract hinges)

- Install and align (hang and unhang) the door leaf (3), the door leaves (3) as described in the installation instructions, page 25 and 26. Insert underlay under hinges, as described on page 24.

### PRIODOOR

- The distance between the knuckle and the frame must be chosen so that the surface of the door leaf closes flush with the surface of the frame, or the seals in the frames are not excessively pressed together on closing the door, which would cause stresses on closing.
- The door clearances/gap dimensions must be adjusted so that the following clearances result for a 1-leaf door element. Hinge side 3 mm, lock side 4 mm and top crosswise of 3 mm. In the case of a 2-leaf door element, clearance from right, left and top crosswise of 3 mm and 5 mm at the middle gap. Bottom clearance with the FFL (finished floor level) min. 4 mm, max. 9 mm.
- The underlay material must be arranged with form-fit and may not be combustible.

## Lever handle installation (accessories)

- The holes necessary for installing the lever handle already exist in the door leaf (PRIDOOOR – D1X only).
- Install the lever handles as described in the manufacturer's instructions.
- If the lever handle is replaced on site with another handle, ensure that only lever handles with verified suitability for installation on fire and smoke control doors are used.

## Door closer installation (accessories)

- Install the door closer as described in the door closer manufacturer's instructions.

## Removal and installation of the profile cylinder

Necessary tools:

Screwdriver and key for the profile cylinder.

If a key is no longer available, the cylinder must be drilled out.

### 1. remove profile cylinder

The profile cylinder is held by a forend screw, which is in the forend of the lock at the height of the profile cylinder.

Loosen the forend screw with a screwdriver and pull it out.

Insert the key into the profile cylinder and turn it to the right or left. While doing so pull on the key. If the locking lug of the cylinder is in the correct position, the profile cylinder can be pulled out.

If the profile cylinder is jammed, loosen it by gently shaking the profile cylinder.

If the profile cylinder is stuck, in most cases it is jammed on the lock: Loosen (do not remove) the fastening screws of the forend and remove the locking cylinder.

### 2. Installing the profile cylinder

Insert the profile cylinder, turning the key to the left or right until the locking lug is in the correct position. Then tighten with the forend screw.

If the profile cylinder cannot be inserted, shake the profile cylinder lightly to find the position of the opening in the lock.

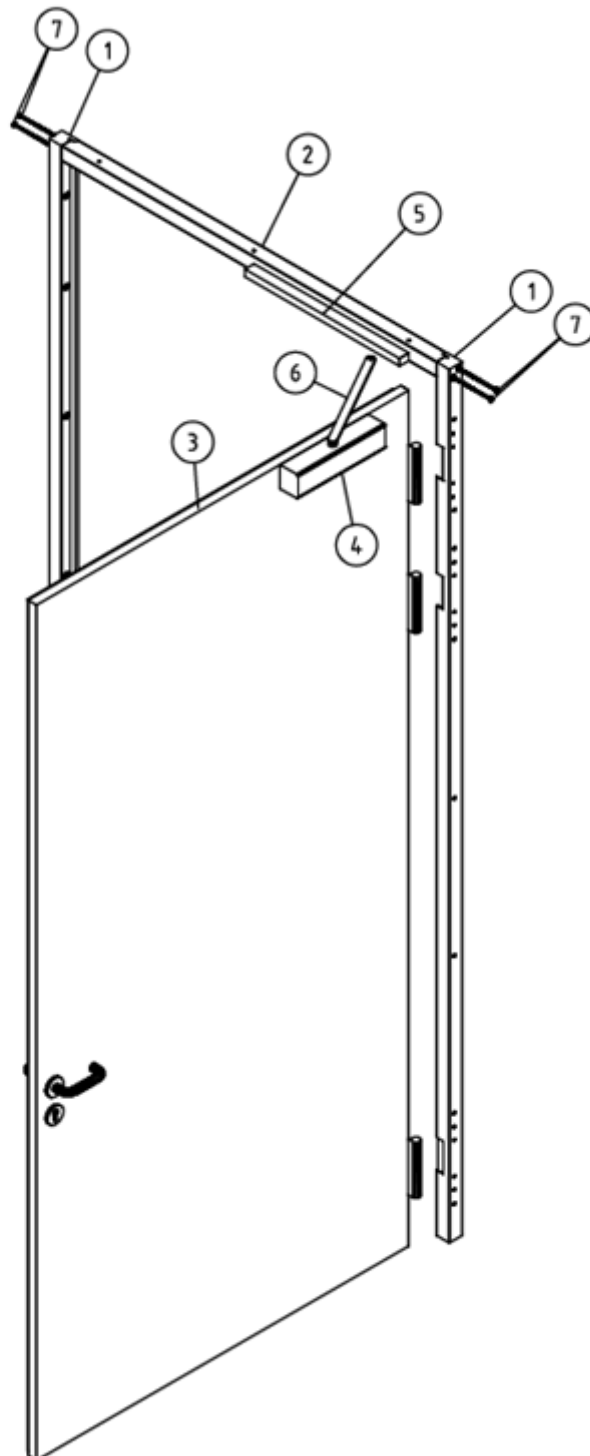
If it still cannot be inserted, loosen (do not remove) the fastening screws of the forend and insert the locking cylinder.

Then retighten the fastening screws of the forend again.

## Assembly instructions for 1-leaf passage door

### PRIODOOR D1X T30/T90

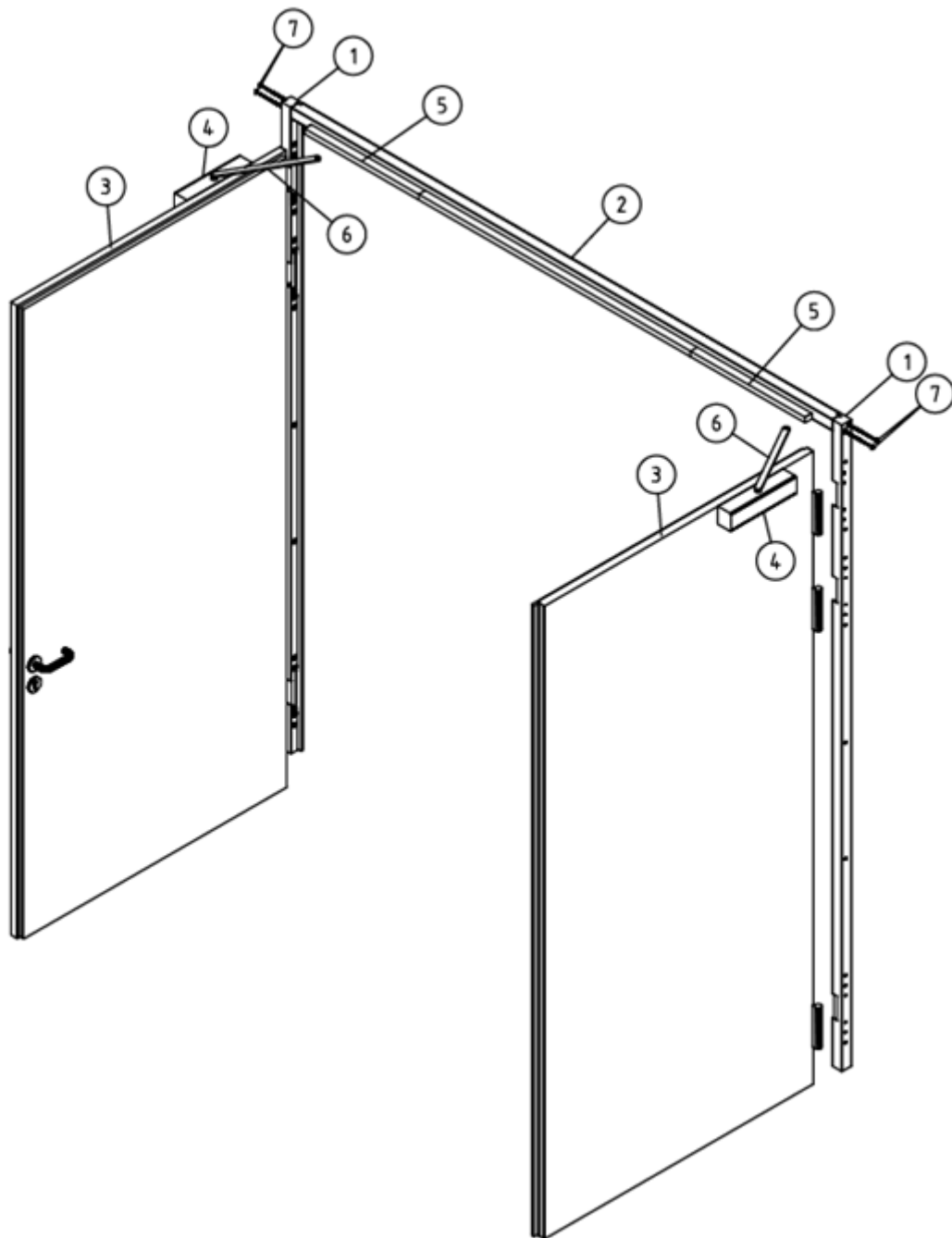
(Description on page 10)



## Assembly instructions for 2-leaf passage door

### PRIODOOR D1X T30/T90

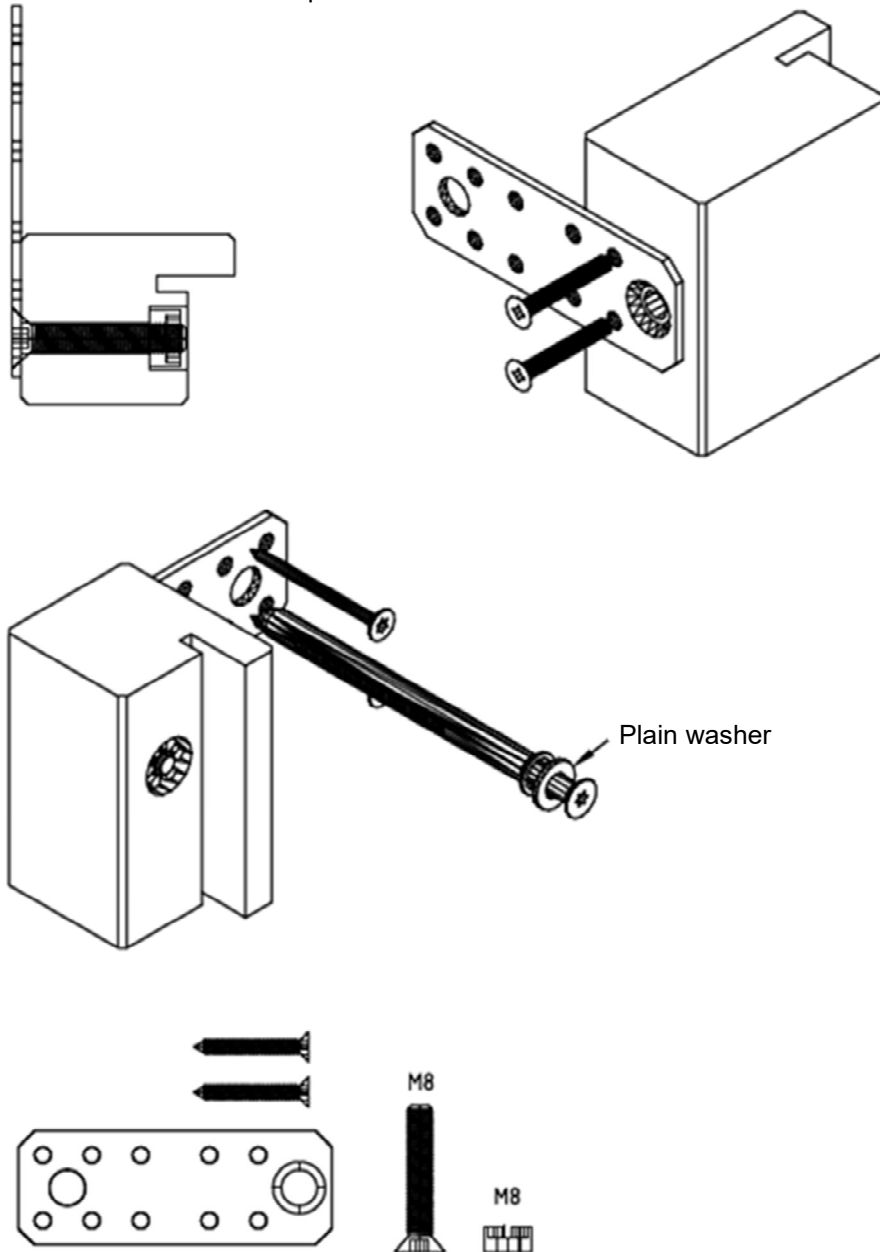
(Description on page 10)



## Installation with steel mounting plate

In case of frame width > 43mm, countersunk head screws 4.5x35mm are used as the threaded fasteners.

Holes with Ø 3.5mm must be pre-drilled!



Fixing on solid wall



Countersunk head screw + anchor plug

Fixing in drywall

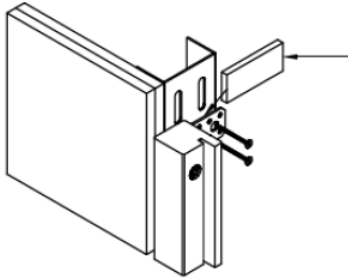


drywall screw, 2x per steel mounting

plate

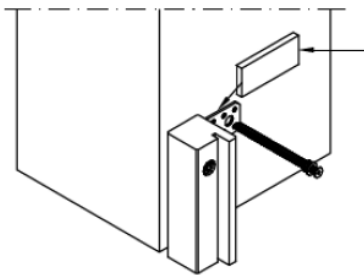
## Installation details in different types of walls

### Drywall installation



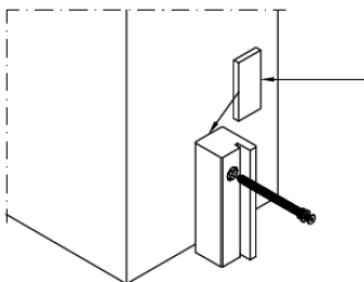
Noncombustible underlay material, on site  
Not included in the scope of supply!

### Installation in solid wall (flush with the surface)



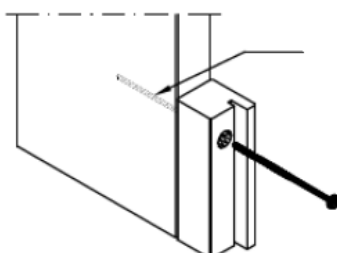
Noncombustible underlay material, on site  
Not included in the scope of supply!

### Installation in solid wall (centrally in the reveal)



Noncombustible underlay material, on site  
Not included in the scope of supply!

### Installation in PRIOWALL



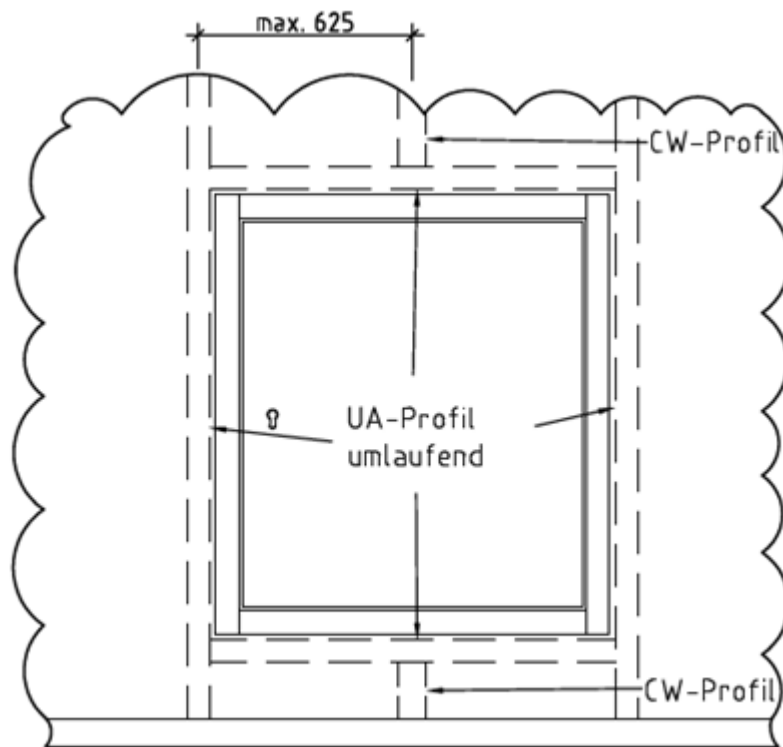
Pre-drilling in PRIOWALL 1mm smaller than screw diameter. Depth of the pre-drilling 2 mm deeper than the thread engagement length of the screw.



Always install plumb and horizontal!

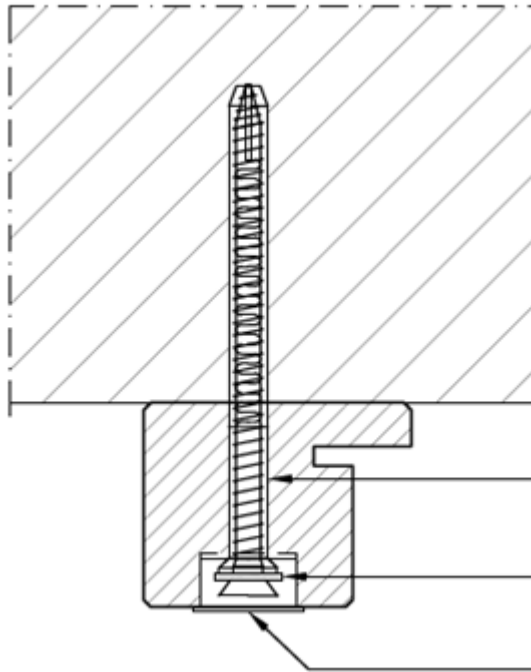
## Layout of the UA section

### PRIODOOR T30/T90





## Detail of frame installation on the wall



Note the direction in which the anchor plug expands!

Expansion direction always parallel with the reveal edge!

Anchor plug

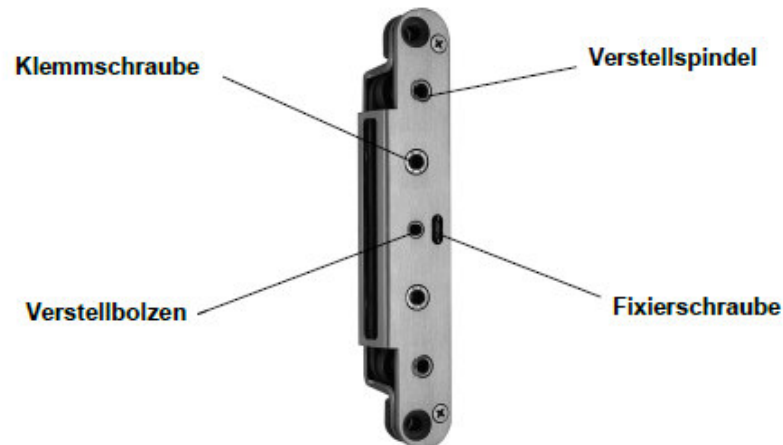
Plain washer

Cap

## Doors with contract hinges (PRIDOOOR)

### Beschreibung Objekt-Tasche STV74/75/82/83 3-D IHA

Als Aufnahme-Element für Objektbänder mit einem Anschlussmaß von 56mm (VX) ermöglicht die Objekt-Tasche STV 3-D IHA, neben den bekannten Funktionen der BaSys Objekt-Taschen, zusätzlich eine Höhenverstellung des Türelements (bis 100 kg) bei fixiertem Rahmenteil. Die Höhenjustierung kann somit von einer Person durchgeführt werden, da das Türelement während der Verstellung nicht mehr aus dem Rahmen gelöst werden muss.



### Montage Objektbänder (VX/56mm Anschlussmaß) und BaSys Objekt-Tasche STV 3-D IHA

Zunächst müssen die Objektbänder (VX/56mm) mit den Türblättern und die Objekt-Tasche STV74/83 3-D IHA mit dem SI-Blech verschraubt werden, das hinter der Ausfräsung im Türrahmen liegt. Die Objekt-Tasche STV75/82 3-D IHA wird lediglich in die Einfräsung des Blockrahmens eingeschraubt. Verwenden Sie dazu die passenden Schrauben (STV74/83 3-D IHA – mitgelieferte metrische Schrauben; STV75/82 3-D IHA handelsübliche SPAX5-Schrauben).

Anschließend wird das Türblatt mit der Zarge verbunden, indem Sie das freie Rahmenteil (VX/56mm) in die Objekt-Tasche STV 3-D IHA führen und die Fixierschraube im Uhrzeigersinn festdrehen. Die Fixierschraube unter dem Langloch dient lediglich zur ersten Fixierung des Objektbandes, um eine Höhenverstellung des Türblatts bei eingehängtem Rahmenteil zu ermöglichen. Die endgültige Arretierung erfolgt über das Festziehen der beiden Klemmschrauben.

*Sollte sich das Rahmenteil nicht problemlos in die Objekt-Tasche einführen lassen, drehen Sie mit einem Innensechskant-Schlüssel der Größe 4 den Verstellbolzen in eine beliebige Richtung, bis das Rahmenteil ganz in die Objekt-Tasche hineinrutscht. Achten Sie auch darauf, dass die beiden Klemmschrauben gelöst sind. (Abb. 2)*

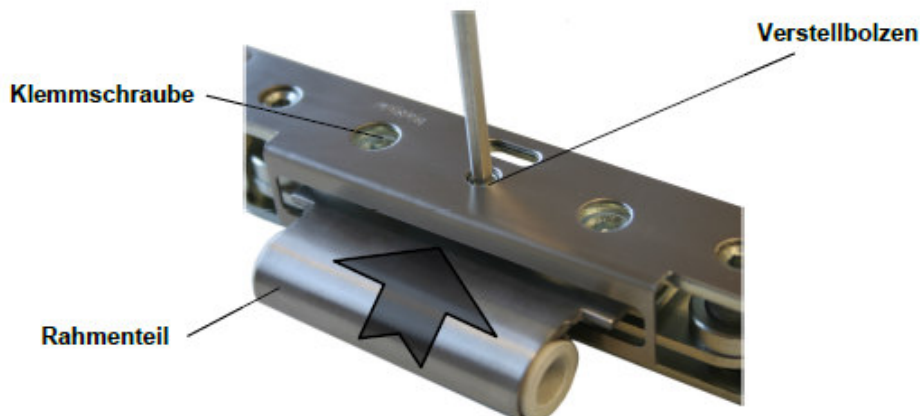


Abbildung 2: Rahmenteil einführen

## 3-dimensionale Justierung BaSys Objekt-Tasche STV 3-D IHA

Die Objekt-Tasche STV 3-D IHA kann in allen 3 Dimensionen verstellt werden. Die Verstellung wird folgendermaßen vorgenommen:

### 1. Verstellung des Türelementes: Richtung Dichtung (Anpressdruck)

Das Türelement kann zur Dichtung bzw. von der Dichtung weg verstellt werden, indem die Klemmschrauben mit einem Innensechskant-Schlüssel der Größe 5 und die Fixierschraube mit einem Innensechskant-Schlüssel der Größe 4 leicht gelöst werden (1 Umdrehung) und die Tür in die gewünschte Richtung bewegt wird. Danach sind die Fixierschraube und die Klemmschrauben wieder festzustellen. Der Verstellbereich beträgt 3 mm in Richtung Dichtung und 3 mm in die entgegengesetzte Richtung. Vollziehen Sie die Einstellung des Anpressdrucks an der oberen und unteren Objekt-Tasche STV 3-D IHA nacheinander, um ein Absacken des Türelementes zu vermeiden.

*Sind im Rahmenteil der oberen Objekt-Tasche STV 3-D IHA beide Klemmschrauben und die Fixierschraube gelöst, achten Sie darauf, das Türblatt schwerer Elemente ggf. zu unterstützen, um das Herausrutschen des Objektbands zu verhindern.*

### 2. Höhenverstellung des Türelementes

Lösen Sie die Klemmschrauben mit einem Innensechskant-Schlüssel der Größe 5 (1 Umdrehung). Drehen Sie den Verstellbolzen mit einem Innensechskant-Schlüssel der Größe 4 abwechselnd in der oberen und der unteren Objekt-Tasche in eine beliebige Richtung, um das Türelement in die gewünschte Höhe zu verstellen. Danach befestigen Sie die Klemmschrauben wieder. Sie können die Höhenverstellung um jeweils 3 mm in beide Richtungen vornehmen.

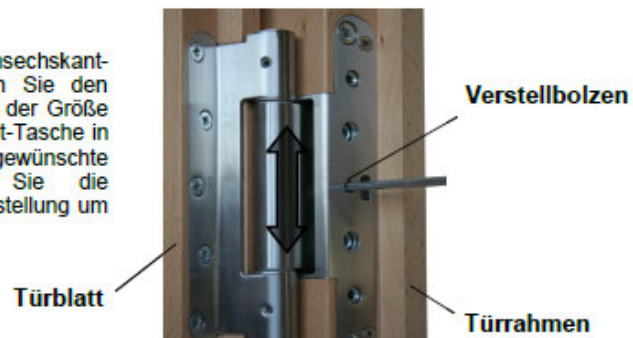


Abbildung 3: Höhenverstellung

### 3. Verstellung des Türelementes: Richtung Schloss/Band (Falzluf)ung

Um die Falzlufung des Türelementes einzustellen, justieren Sie mit einem Innensechskant-Schlüssel der Größe 4 die Verstellspindeln. Wenn Sie im Uhrzeigersinn drehen, verstellen Sie die Tür in Richtung Schlossseite, drehen Sie gegen den Uhrzeigersinn, wird die Tür in Richtung Bandseite bewegt. Achten Sie bitte auf eine gleichmäßige Verstellung der beiden Spindeln, um das Band nicht schiefzustellen. Sie können die Verstellung um jeweils 3 mm in beide Richtungen vornehmen.

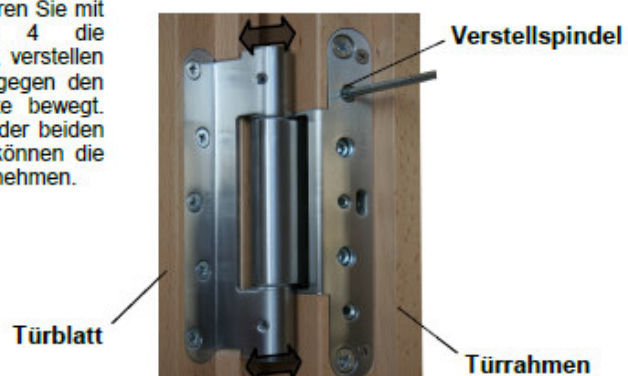


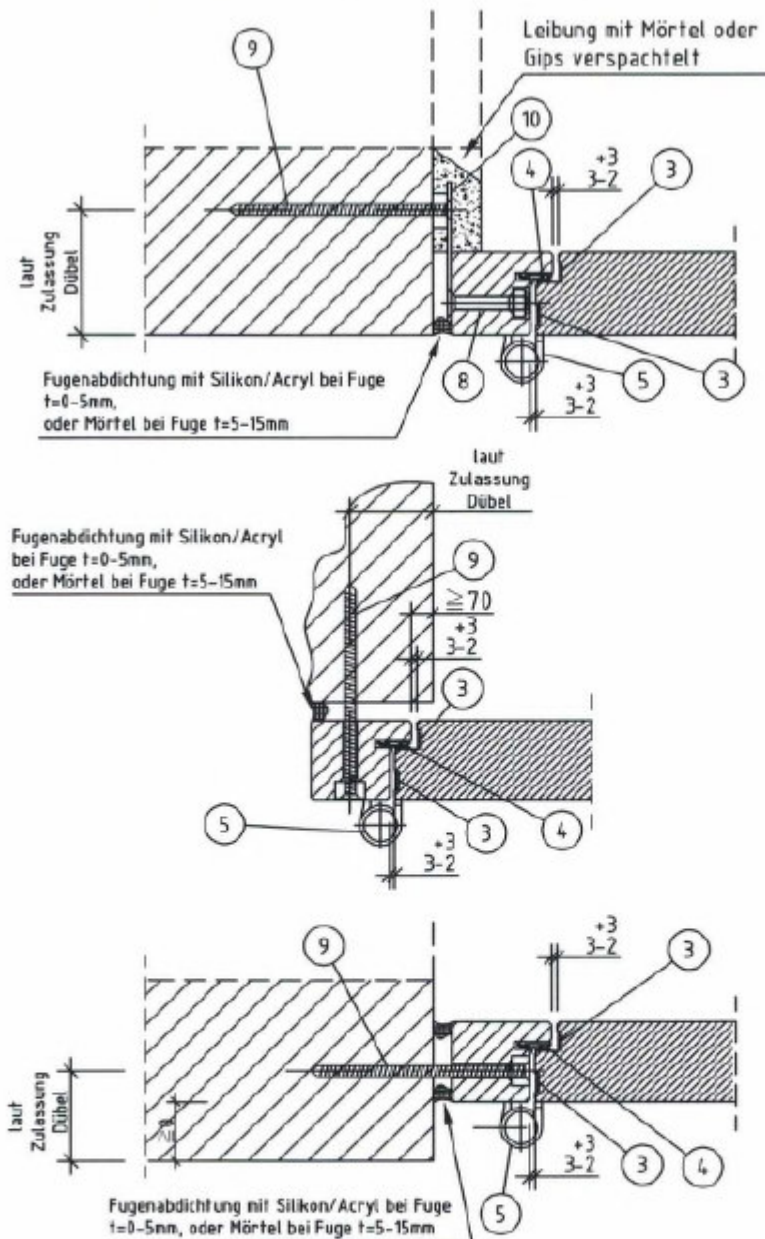
Abbildung 4: Falzlufjustierung

## PRIODOOR D1X T30 INSTALLATION DETAILS

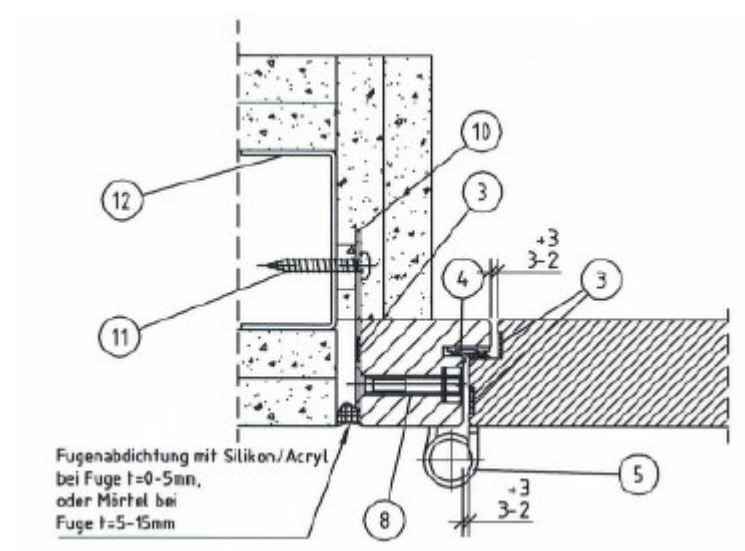
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Excerpts reproduced on the following pages

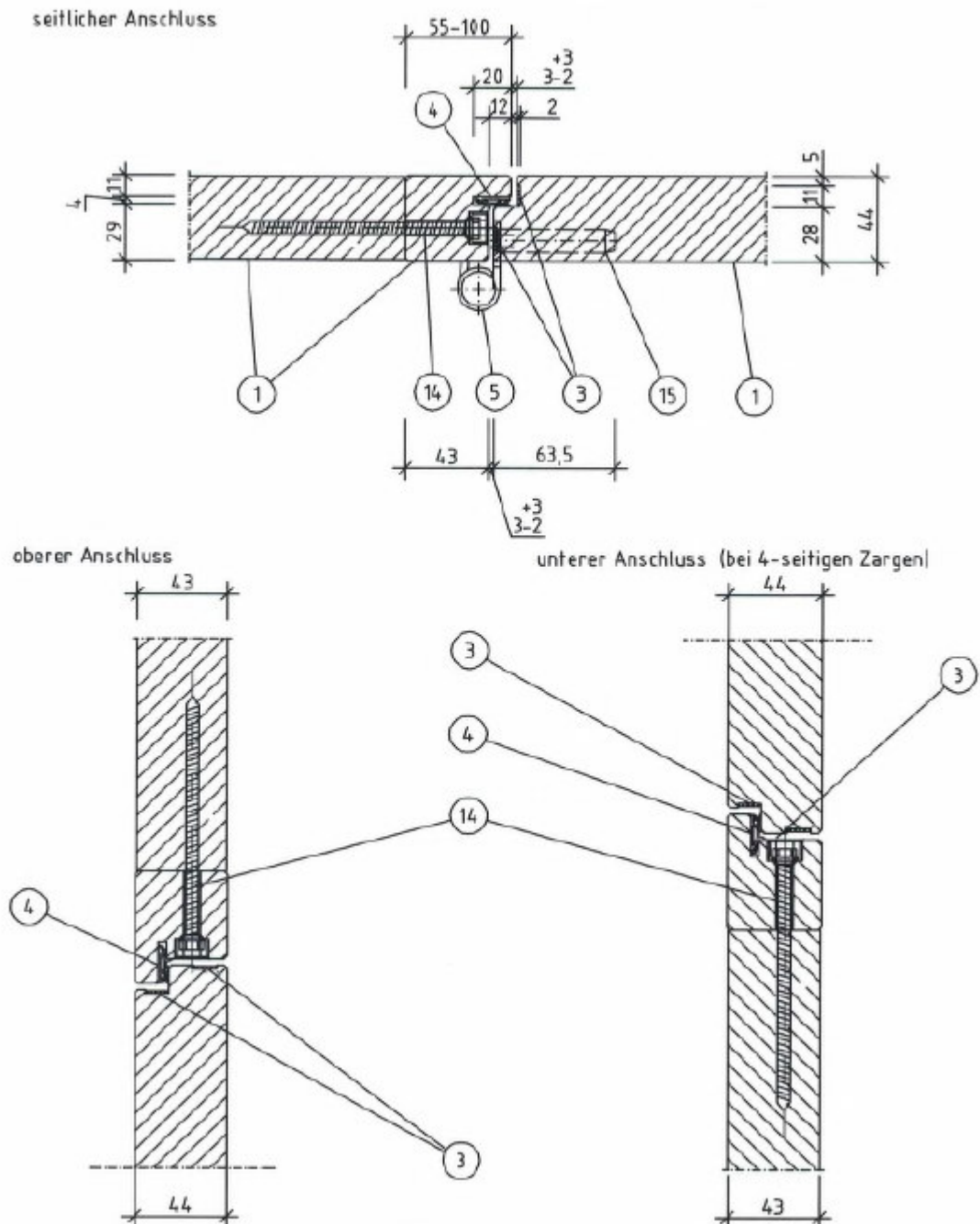




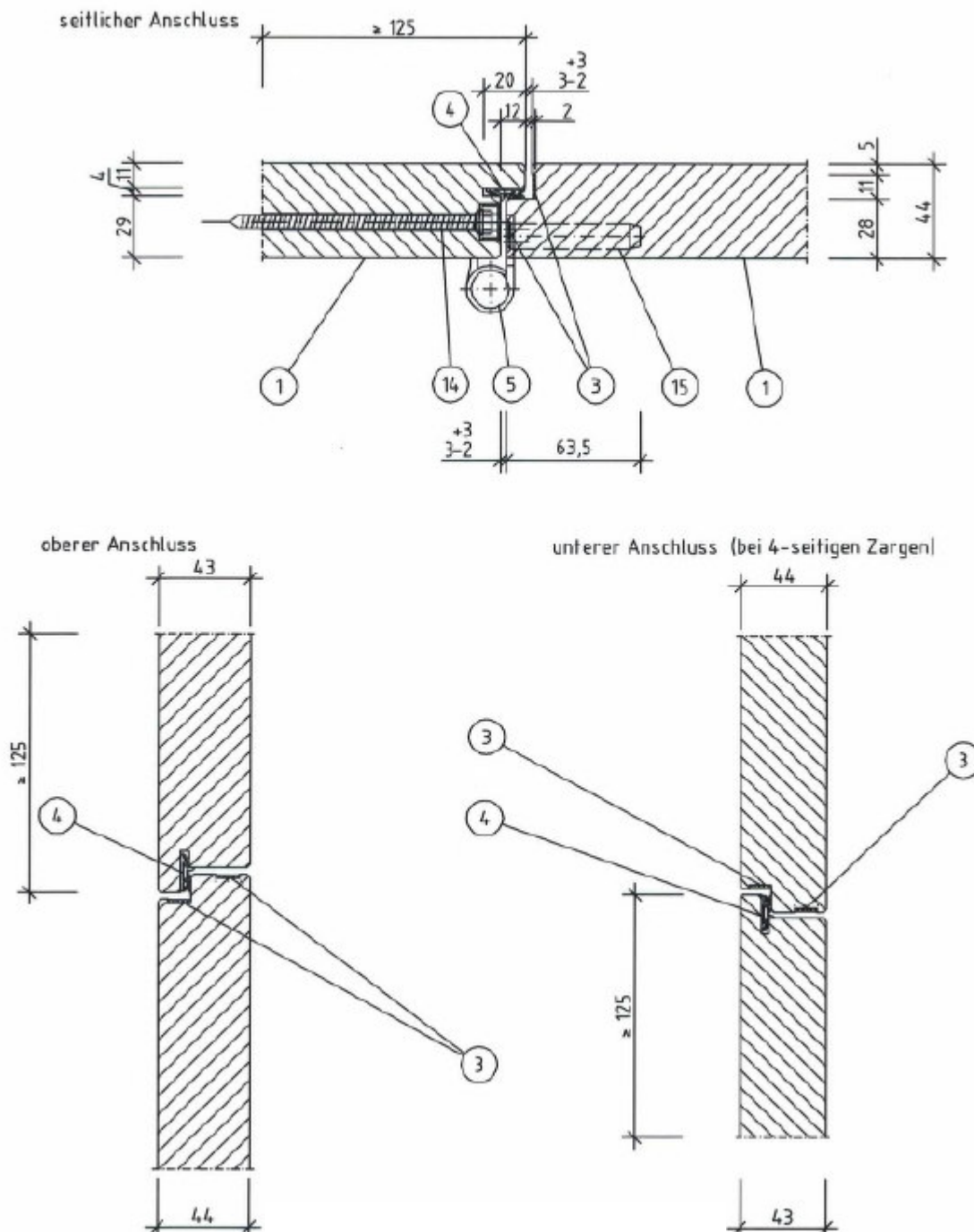
Einbau in Wandbauarten	
1	Einbau in Wänden aus Mauerwerk, Wanddicke min. 115mm aus Steinen mind. der Festigkeitsklasse 12 MN/m <sup>2</sup> und MG II (DIN 1053)
2	Einbau in Wände aus Beton bzw. Stahlbeton, min. 100mm, mind. Festigkeitsklasse C12/15 (DIN 1045)
3	Wände aus Porenbeton, Block- oder Plansteinen nach DIN 4165 Teil 3 Festigkeitsklasse 4
4	Wände aus bewehrten - liegenden oder stehenden - Porenbetonplatten, sofern für diese eine allgemeine bauaufsichtliche Zulassung vorliegt, Festigkeitsklasse 4.4



Einbau in Wandbauarten		
1		Montagewände aus GKF-Platten nach DIN 18180, oder Gipsfaserplatten nach DIN 4102-4, Tabelle 46
3		bekleidete Stahlstützen und/oder -träger mindestens der Feuerwiderstandsklasse F30 A nach DIN 4102-4 oder F30 nach AbP



3	Nichttragende, raumabschließende Trennwand "PRIOWALL" EI30 nach DIN EN 13501-2, 2003-12 gem. Prüfbericht MPA DD P-2009-B-2937
4	Nichttragende, raumabschließende Trennwand "PRIOWALL" EI90 nach DIN EN 13501-2, 2003-12 gem. Prüfbericht MPA DD P-2009-B-2938



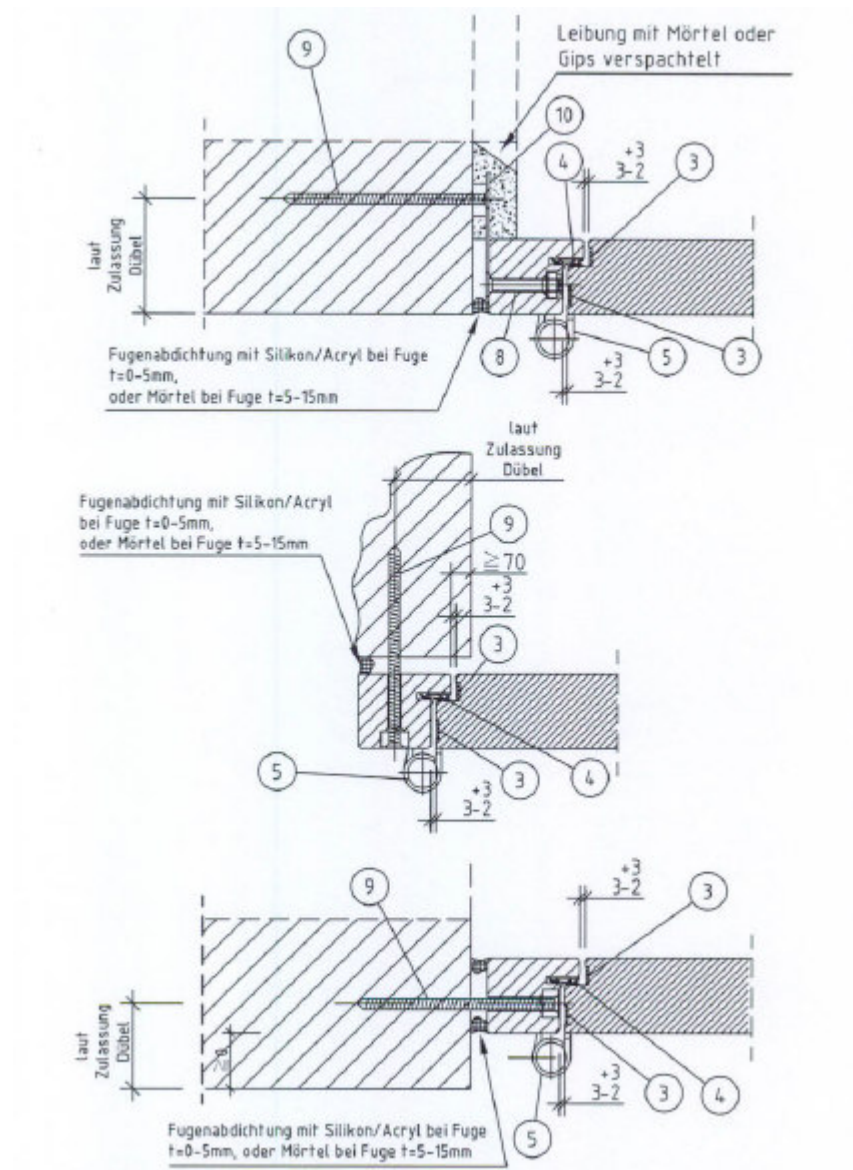
3	Nichttragende, raumabschließende Trennwand "PRIOWALL" EI30 nach DIN EN 13501-2; 2003-12 gem. Prüfbericht MPA DD P-2009-B-2937
4	Nichttragende, raumabschließende Trennwand "PRIOWALL" EI90 nach DIN EN 13501-2; 2003-12 gem. Prüfbericht MPA DD P-2009-B-2938



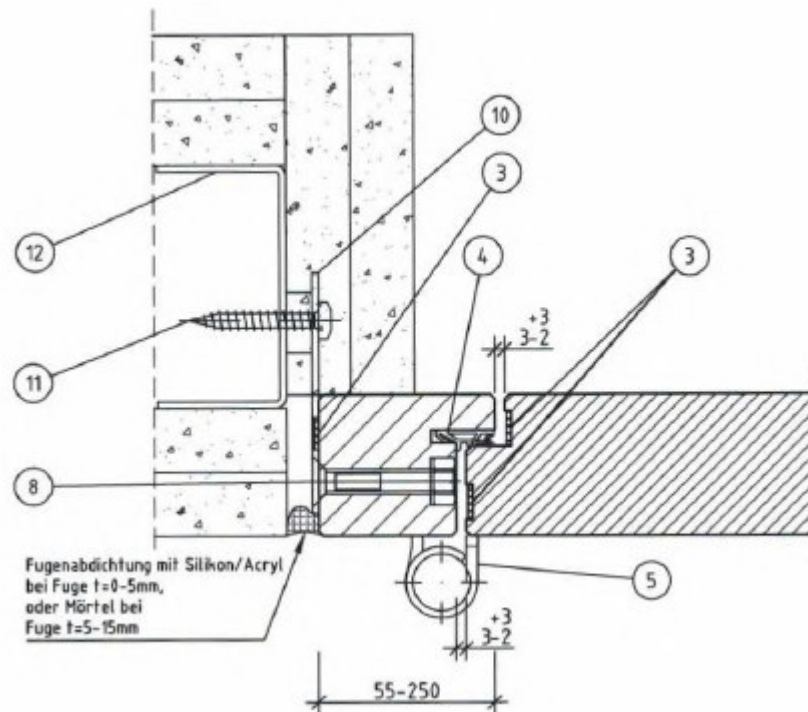
## PRIODOOR D1X T90 INSTALLATION DETAILS

(NTA No. Z-6.20-2056)

Excerpts reproduced on the following pages



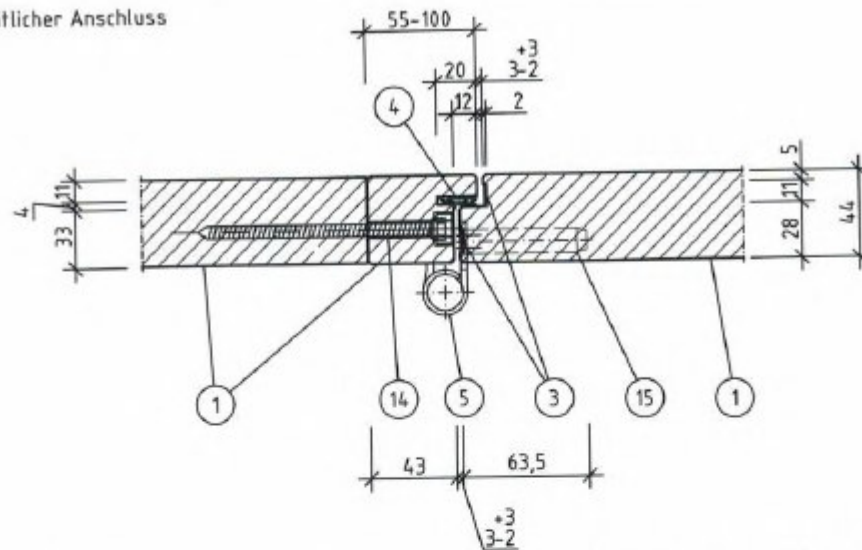
Einbau in Wandbauarten	
1.1	Einbau in Wänden aus Mauerwerk, Wanddicke min. 115mm aus Steinen mind. der Festigkeitsklasse 12 MN/m <sup>2</sup> und MG II (DIN 1053)
1.2	Einbau in Wände aus Beton bzw. Stahlbeton, min. 100mm, mind. Festigkeitsklasse C12/15 (DIN 1045)
1.3	Wände aus Porenbeton, Block- oder Plansteinen nach DIN 4165 Teil 3 Festigkeitsklasse 4, Wanddicke min. 150mm
1.4	Wände aus bewehrten - liegenden oder stehenden - Porenbetonplatten, sofern für diese eine allgemeine bauaufsichtliche Zulassung vorliegt, Festigkeitsklasse 4.4, Wanddicke min. 150mm



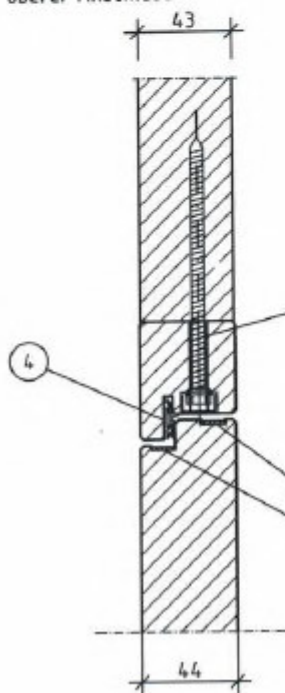
Einbau in Wandbauarten		
1		Montagewände aus GKF-Platten nach DIN 18190, oder Gipsfaserplatten nach DIN 4102-4, Tabelle 48

Einbau in Wandbauarten		
3		Einbau in bekleidete Stahlstützen und/oder -träger F90 A nach DIN 4102-4 oder F90 nach AbZ

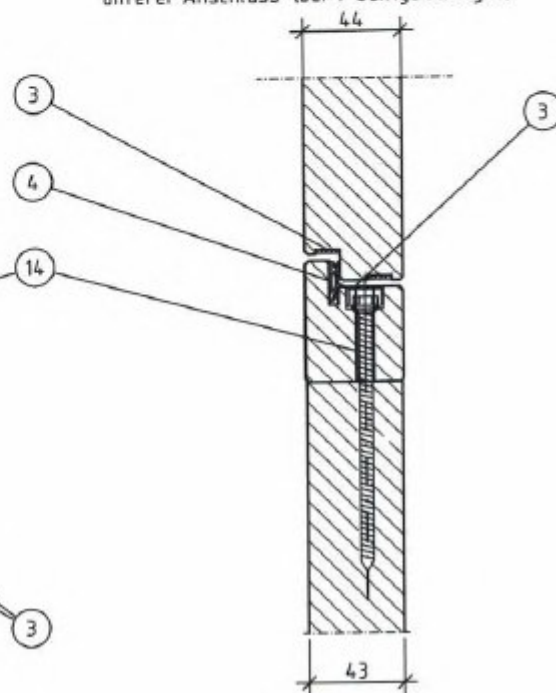
seitlicher Anschluss



oberer Anschluss



unterer Anschluss (bei 4-seitigen Zargen)



Einbau in Wandbauarten		Gültig bis
1	nichttragende, raumabschließende Trennwand EI90 gem DIN EN 13501-2;2003-12 gem. Prüfzeugnis MPA DD P-2009-B-2938	20.07.2019

## PRIODOOR T30 fire barrier

### Übereinstimmungserklärung

- Name und Anschrift des Unternehmers, das den **Feuerschutzabschluss/ die Feuerschutzabschlüsse** eingebaut hat.
- Bauvorhaben:
- Zeitraum des Einbaus  
des Feuerschutzabschlusses/der Feuerschutzabschlüsse:

Hiermit wird bestätigt, dass der **Zulassungsgegenstand/die Zulassungsgegenstände** hinsichtlich aller Einzelheiten fachgerecht und unter Einhaltung aller Bestimmungen der allgemeinen bauaufsichtlichen Zulassung Nr.: Z-6.20-2088 des Deutschen Instituts für Bautechnik, sowie der Einbauanleitung, die der Antragsteller dieser Zulassung bereitgestellt hat, eingebaut wurde.

Ort, Datum

Firma/Unterschrift

(Diese Bescheinigung ist dem Bauherrn zur ggf. erforderlichen Weitergabe an die zuständige Bauaufsichtsbehörde auszuhändigen.)

EP.A.9538-2

## PRIODOOR T90 fire barrier

### Übereinstimmungserklärung

- Name und Anschrift des Unternehmers, das den **Feuerschutzabschluss**/ die **Feuerschutzabschlüsse** eingebaut hat.
- Bauvorhaben:
- Zeitraum des Einbaus  
des Feuerschutzabschlusses/der Feuerschutzabschlüsse:

Hiermit wird bestätigt, dass der **Zulassungsgegenstand**/die **Zulassungsgegenstände** hinsichtlich aller Einzelheiten fachgerecht und unter Einhaltung aller Bestimmungen der allgemeinen bauaufsichtlichen Zulassung Nr.: Z-6.20-2056 des Deutschen Instituts für Bautechnik, sowie der Einbauanleitung, die der Antragsteller dieser Zulassung bereitgestellt hat, eingebaut wurde.

\_\_\_\_\_  
Ort, Datum

\_\_\_\_\_  
Firma/Unterschrift

(Diese Bescheinigung ist dem Bauherrn zur ggf. erforderlichen Weitergabe an die zuständige Bauaufsichtsbehörde auszuhändigen.)

EP.A.9539-2